


Typical Installation Instructions & Warranty Information

Simplex & Duplex
Grinder Pump Stations
476-Gal. Capacity

Safety Instructions

Please read prior to the installation and operation of pump. The information provided is for SAFETY and to help PREVENT EQUIPMENT PROBLEMS.

To help you understand this information, refer to the symbols and definitions below:

 **WARNING** Indicates a hazard that can result in serious personal injury, death, or major property damage if ignored.

 **CAUTION** Indicates a hazard that can or will cause minor personal injury or property damage if ignored.



Biohazard can cause serious personal injury.



HOT! Severe burns could occur on contact.



Rotating machinery. Amputation or severe laceration can result.



Hazardous fluids can cause fire or explosions, burns or death could result.



Hazardous voltage can shock, burn, or cause death.



General warning that can result in personal injury or factors related to install, operation, or maintenance to equipment if ignored.

Only qualified personnel should install, operate, and repair pump. Any electrical work should be performed by a qualified electrician



WARNING

To reduce risk of electrical shock, pump and control panels must be properly grounded in accordance with the National Electric Code (NEC) and all applicable codes and ordinances.



WARNING

To reduce risk of electrical shock, always disconnect the pump from all power sources before handling or servicing. Follow lock out tagout procedures.



CAUTION

This station has more than one power supply connection point. To prevent electrical shock, disconnect all power sources before service.



CAUTION

Thermally protected automatic reset motor will restart without warning after protector trips. Always disconnect motor from power supply before servicing.

Regulatory agencies advise that certain materials should not be introduced into any sewer, please refer to the user instructions for a more detailed list of items.

In the event of power failure or blackouts, minimize water consumption within the home to prevent backup. Refer to user instructions, **Power Failure**, if service is interrupted.

Make certain that all discharge shutoff valves are fully open (curb stops, slider valve, etc.). Valves must not be closed when the pump is operating. Refer to **Test Procedures**.

Refer to user instructions, **Periods of Disuse**, if your home or building is left unoccupied for long periods of time.



CAUTION

Pump may build up heat and pressure during operation. Allow time for pump to cool prior to the start of handling or servicing.



CAUTION

DO NOT pump hazardous materials (flammable, caustic, etc.)



DO NOT wear loose clothing that may become entangled in the grinder cutter wheel or other moving parts.

Ensure that rope is securely fastened before lifting. Do not operate pump without safety devices in place and always replace safety devices that have been removed during service or repair.

Secure the pump in its upright position so it cannot tip over, fall, or slide.

Do not exceed manufacturers recommendation for maximum psi, as this could cause the pump to overheat.

Inspect cables and ensure they are protected to avoid punctures, cuts, bruises, and abrasions.



Never handle connected power cords with wet hands.

To reduce the risk of electric shock, all wiring and junction connections should be made per NEC and all applicable codes and ordinances.

To protect the health and safety of our employees, products returned must be cleaned, sanitized, or decontaminated as necessary prior to shipment.



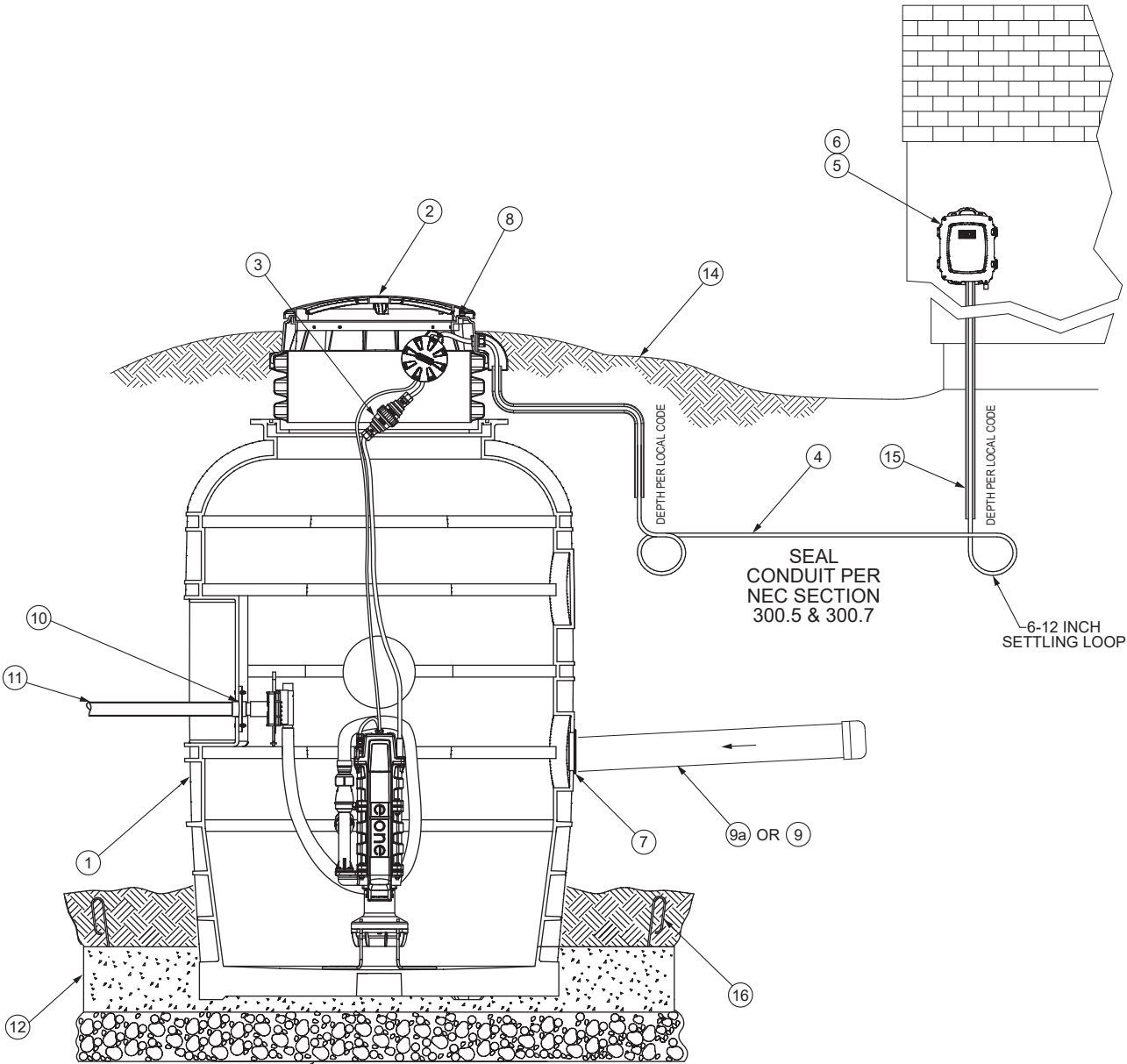
Environment One is not responsible for losses, injury, or death resulting from a failure to observe these safety instructions, misuse or abuse of pump or equipment.



Environment One Grinder Pump Feature Identification

1. **GRINDER PUMP BASIN** – Polyethylene
2. **ACCESSWAY COVER** – High density polyethylene (HDPE)
3. **ELECTRICAL QUICK DISCONNECT (EQD)** – Cable from pump core terminates here
4. **POWER AND ALARM CABLE** – Circuits to be installed in accordance with local codes
5. **ALARM PANEL** – NEMA 4X enclosure and equipped with circuit breakers. Locate according to local codes.
6. **ALARM DEVICE** – Every installation is to have an alarm device to alert the homeowner of a potential malfunction. Visual devices should be placed in very conspicuous locations.
7. **INLET** – EPDM grommet (4.5” ID). For 4.5” OD DWV pipe (standard).
8. **WET WELL VENT** – 2.0” tank vent
9. **GRAVITY SERVICE LINE** – 4” DWV, (4.5 OD). Supplied by others.
- 9a. **STUB-OUT** – 4” X 5’ long **watertight** stub-out, to be installed at time of burial unless the gravity serviceline is connected during installation. Supplied by others.
10. **DISCHARGE FTG** – 1-1/4” Female NPT, stainless steel
11. **DISCHARGE LINE** – 1-1/4” Nominal pipe size. Supplied by others.
12. **CONCRETE ANCHOR** – See Ballast Calculations for specific weight for your station height. Supplied by others.
13. **BEDDING MATERIAL** – 6” minimum depth, round aggregate, (gravel). Supplied by others.
14. **FINISHED GRADE** – Grade line to be 1” to 2” below removable lid and slope away from the station.
15. **CONDUIT** – 1” or 1-1/4”, material and burial depth as required per national and local codes. Conduit must enter panel from bottom and be sealed per NEC section 300.5 & 300.7. Supplied by others.
16. **REBAR** – For use with precast concrete ballast. Required to lift tank after ballast (concrete anchor) has been attached, 4 places, evenly spaced around tank.

Figure 1



**FAILURE TO COMPLY
WITH INSTALLATION
INSTRUCTIONS WILL
VOID WARRANTY**

The following instructions define the recommended procedure for installing the Model WH47 grinder pump station.

This is a sewage handling pump and must be vented in accordance with local plumbing codes. This pump is not to be installed in locations classified as hazardous in accordance with National Electric Code, ANSI / NFPA 70. All piping and electrical systems must be in compliance with applicable local and state codes.

1. REMOVE PACKING

MATERIAL: The User Instructions must be given to the owner. Hardware supplied with the unit, if any, will be used at installation.

2. TANK INSTALLATION:

The tank must be installed level for proper operation.

The tank is typically supplied with a standard grommet for connecting the 4" DWV (4.50" outside dia.) incoming sewer drain. Other inlet types and sizes are optional. Caution:

4" DR-35 pipe has a smaller diameter and won't create a watertight joint with the standard 4" SCH 40 inlet grommet. Confirm that you have the correct inlet before continuing. **Do not drop, roll, or lay tank on its side. This will damage the unit and void the warranty.**

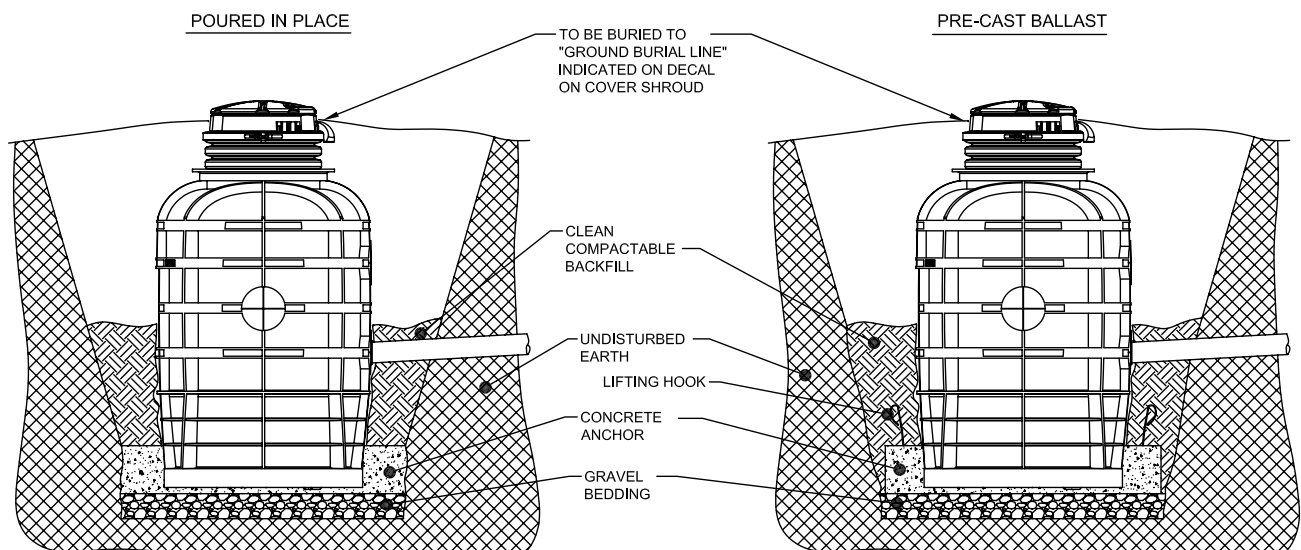
Excavate a hole to a depth so that the station cover extends 1" to 3" above the finished grade line. The finished grade must slope away from the station cover to prevent surface water from entering the station. The diameter of the hole shall be large enough to allow for the concrete ballast anchor. The size, shape and shoring requirements of the excavation will be based on the soil conditions and must be in accordance with the site engineer's recommendation and safety requirements. Care must be taken during lifting and placement to prevent impacting or otherwise damaging the tank (see Lifting Instructions). Only

a non-marring sling, rated for the load being lifted, should be used in contact with the tank surfaces. A pre-ballasted tank must not be lifted with a sling (see Lifting Instructions). Lifting chains or cables should not be placed in direct contact with the tank surfaces. Fill the excavation bottom with a 6" deep bed of gravel, naturally rounded aggregate, clean and free flowing, with particles not less than 1/8" or more than 3/4" in size.

A concrete ballast anchor is required to prevent flotation of the tank when groundwater is present. The concrete anchor is not optional. The **MINIMUM** concrete anchor requirements for the WH47 station are shown in Chart 1 of the Ballast Calculation section.

Pour approximately 1" to 2" of concrete onto the gravel bed and place the tank into the excavation. Ensure the tank is properly positioned in the excavation to support inlet pipe (Section 3) and discharge pipe

Figure 2



TYPICAL IN-GROUND SECTION VIEW

(Section 5) connections before pouring the concrete ballast. The unit should be leveled and filled with water, about 24" deep, to prevent shifting while the remaining ballast is being poured. The concrete should be vibrated, as necessary, to eliminate voids. If it is necessary to pour the concrete above the inlet level (Section 3), the inlet must be sleeved with an 8" tube before pouring.

Concrete ballast should be cast in-place around the tank in the excavation (Figure 2). Alternatively, pre-cast ballast around the base of the tank, may be used. Ensure that 1" to 2" of concrete is placed beneath the tank base if pre-cast ballast is used. If the concrete is pre-cast, lifting hooks must be anchored in the ballast to support subsequent handling of the tank (see Lifting Instructions). The lifting hooks used must be adequate to support the combined weight of the tank and concrete ballast and shall be sized and installed in accordance with the site engineer's recommendation. **Place the ballasted tank on the gravel bedding in the excavated hole using the lifting hooks. Do not lift by any of the tank surfaces if pre-cast ballast is utilized.**

3. INLET LOCATIONS:

A 4" DWV (standard) inlet grommet was provided with the station for sealing the inlet pipe at the tank wall. If the inlet grommet penetration was not factory installed, the location of the tank inlet must be determined to support final positioning of the tank prior to ballast installation (see Section 2). The inlet pipe location corresponds with the actual

or projected point where the building sewer line intersects the tank wall. The grade of the inlet pipe and required burial depth (per national and local code requirements) must be accounted for when determining the inlet location. The supply cable path should be considered when selecting the inlet location (see Section 8). A 5" diameter field penetration of the tank wall is required to support installation of the (standard) inlet grommet. This penetration must not remove or interfere with any of the structural ribbing on the polyethylene tank. The inlet grommet may be installed in any of the allowable locations shown in Figure 6. The inlet penetration **must** be centered in the location selected to prevent interference with the tank ribbing. Typical inlet installation will be on one of the four, 10.5" diameter raised pads on the tank body. The pads have been marked with a series of locating lines to support centering of the 5" (standard) drilled penetration. Any inlet installed in the depressed panels between the horizontal and vertical ribbing must be centered within the panel to provide adequate clearance for the 6" diameter flange on the standard 4" inlet grommet (Figure 6). Once the location of the inlet penetration is selected, mark the inlet center location on the tank and position the tank. Using a 5" diameter hole saw for a standard 4" grommet, drill through the tank wall at the marked location. Remove any chips or burrs from the drilled hole. Install the provided inlet grommet into the drilled hole.

The grommet is self-sealing and does not require the use of additional sealant or adhesive.

4. INLET PIPE

INSTALLATION: Mark the inlet pipe 3.5" from the end to be inserted. Inlet pipe leading edge should be beveled with a grinder and lubricated with a soap solution. Lubricate the inlet grommet with soap solution as well. Insert the pipe into the grommet up to the 3.5" mark. Inspect to ensure the grommet has remained intact and in place (Figure 6).

5. DISCHARGE: The use of 1.25" PVC pressure pipe SCH 40 and polyethylene pipe SDR 11 or SDR 7 are recommended. If polyethylene is chosen, use compression-type fittings to provide a smooth inner passage. E/One requires that an E/One Uni-Lateral assembly (E/One part number NB0184PXX or NC0193GXX) or E/One Redundant Check Valve (E/One part number PC0051GXX) be installed in the pipe lateral outside the home between the pump discharge and the street main on all installations. Never use a ball-type valve as a check valve. E/One recommends the valve be installed as close to the public right-of-way as possible. Check local codes for applicable requirements.

CAUTION: *Redundant check valves on station laterals and anti-siphon/check valve assemblies on grinder pump cores should not be used as system isolation valves during line tests.*

There is a slide face valve and a quick disconnect pre-installed in the tank for grinder pump connection. There is

a stainless steel 1.25" NPT female discharge connection on the outside of the tank to support discharge piping connection.

6. BACKFILL

REQUIREMENTS: Proper backfill is essential to the long term reliability of any underground structure. Several methods of backfill are available to produce favorable results with different native soil conditions.

The recommended method of backfilling is to surround the unit to grade using Class I or Class II backfill material as defined in ASTM 2321. Class I, angular crushed stone, offers an added benefit in that it needs minimal compaction. Class II, naturally rounded stone, may require more compactive effort, or tamping, to achieve the proper density.

If the native soil condition consists of clean compactible soil, with less than 12% fines, free of ice, rocks, roots, and organic material, it may be an acceptable backfill. Such soil must be compacted in lifts not to exceed one foot to reach a final Proctor Density between 85% and 90%. Non-compactible clays and silts are **not** suitable backfill for this or any underground structure such as inlet or discharge lines. If you are unsure of the consistency of the native soil, it is recommended that a geotechnical evaluation of the material be obtained before specifying backfill.

Another option is the use of a flowable fill (i.e., low slump concrete). This is particularly attractive when installing grinder pump stations in augured holes where tight

clearances make it difficult to assure proper backfilling and compaction with dry materials. Flowable fills should not be dropped with more than 4 feet between the discharge nozzle and the bottom of the hole because this can cause separation of the constituent materials.

7. VENTING: The unit must be properly vented to assure correct operation of the pump. The units are supplied with a 2" vent opening in the cover assembly. Failure to *properly vent* the tank will result in faulty operation and will void the warranty.

If the water level outside of the station is expected to rise above the surrounding grade (flooding), a cover vent system cannot be used. If flood conditions are expected, an underground (lateral) vent system and solid cover must be used. **Consult the factory if flood conditions are possible where the station will be installed.**

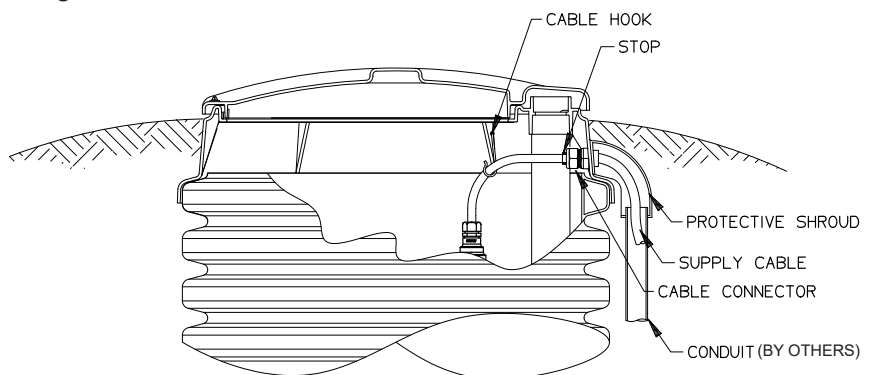
8. ELECTRICAL CONNECTION: (Supply panel to E/One alarm panel)

Before proceeding, verify that the service voltage is the same as the motor voltage shown on the name plate. An alarm device is to be installed in a conspicuous location where it can be readily seen. An alarm device is required on every installation. There shall be no exceptions.

Wiring of supply panel and alarm panel shall be per alarm panel wiring diagrams located inside the Alarm Panel enclosure and in accordance with local codes. A dedicated 30 amp breaker is required before all simplex alarm panels. A dedicated 30 amp breaker is required before a 240V duplex alarm panel, and a dedicated 40 amp breaker is required before a 120V duplex alarm panel.

9. ELECTRICAL CONNECTION: (Pump to Panel) (Fig. 3) The grinder pump station is provided with a

Figure 3



Power at the station must not drop below 10% of nameplate voltage. Maximum Recommended Length:
120 Volt 60' (min. voltage at pump — 108V)
240 Volt 150' (min. voltage at pump — 216V)
Consult factory for longer lengths

TYPICAL SUPPLY CABLE CONFIGURATION

cable for connection between the station and the alarm panel (supply cable) for each grinder pump. The supply cable, a six conductor tray cable, meets NEC requirements for direct burial as long as a minimum of 24" burial depth is maintained. Those portions of the cable which have less than 24" of cover must be contained in suitable conduit. This includes the vertical portion dropping to a 24" depth at the station and the length rising out of the ground at the control panel (conduit by others). **NOTE: Wiring must be installed per national and local codes. Conduit must enter panel from bottom and be sealed per NEC section 300.5 & 300.7.**

9a. Installing E/One supply cable:

1) Open the lid of the station and locate the cable and the feed-thru connector on the wall of the shroud or on the inside wall of the tank (Model WH47 x 77"). Loosen the nut on the connector and pull the supply cable out through the connector until it hits the crimped-on stop feature on

the cable, approximately 36" from the EQD. ****IMPORTANT: All but 36" of the cable must be pulled out of the station, and the Equalizer and EQD should be secured in the hook provided to ensure that the pump functions properly. Do not leave the excess cable in the station.**

2) Retighten the nut. This connection must be tight or ground water will enter the station.

3) Feed the wire through the length of conduit (contractor provided), which will protect it until it is below the 24" burial depth.

4) On models WH47 x 92" and taller, position the conduit vertically below the cable connector along side of the station reaching down into the burial depth. Attach the small protective shroud provided with the station to protect the exposed cable where it enters the station. Use the self-tapping screw provided to secure the shroud.

5) Run the cable underground, in a trench or tunnel, to the location of the

alarm panel. Leave a 6- to 12-inch loop of cable at each end to allow for shifting and settling. Connections made at the panel are shown in the panel wiring diagram located inside the Alarm Panel enclosure.

10. GRINDER PUMP STAND ASSEMBLY:

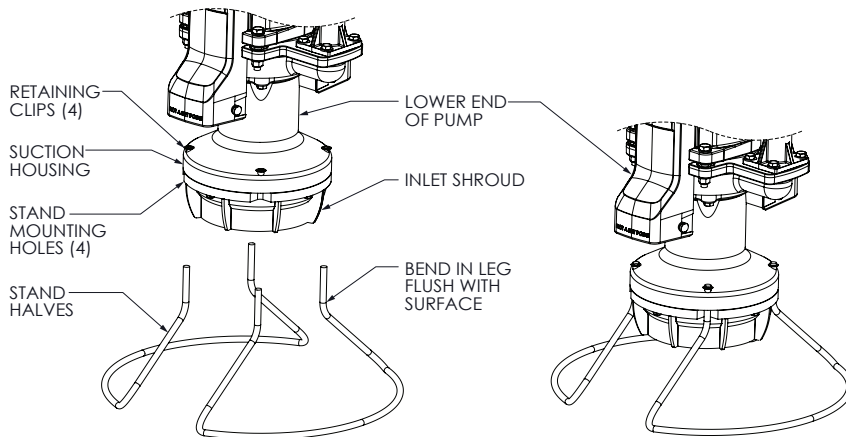
Temporarily rest the grinder pump on its side. Using a block of wood or similar object, prop up the lower pump end to allow installation of the pump stand. Align the two legs of each pump stand half with two of the holes in the pump lower end (Figure 4). Push the stand legs into the pump lower end until the stand legs bottom into the mounting holes. Repeat for the other stand half. Turn the pump upright on the installed stand and secure stand to suction housing with retainers.

11. DEBRIS REMOVAL: Prior to start-up test procedure, the incoming sewer line must be flushed to force all miscellaneous debris into the tank. Next, all liquid and debris must be removed. Once the tank is clean, install the pump(s) and proceed with the test.

12. INSTALL THE PUMP:

Lower the pump into the tank. Position the pump so the pump's discharge is on the opposite side of the pump relative to the discharge in the tank. Position the pump in the center of the tank. Rotate to coil the discharge hose and slide the adapter on the discharge hose into the receiver in the tank wall until it seats. Push the white slider down to open the discharge valve. Refer to Figures 7–10 for slideface connection and operation.

Figure 4



GRINDER PUMP STAND

Hang power cable, breather tubing with Equalizer, and lifting rope to prevent them from laying in sewage. The Equalizer should be hung as high as possible in the tank.

13. TEST PROCEDURE

This unit has more than one power supply. Identify and isolate/disconnect all power supplies before troubleshooting and/or performing service work. When the system is complete and ready for use, the following steps should be taken to verify proper pump and high-level alarm operation.

a) Make certain that all discharge shutoff valves are fully open (curb stops, slider valve, etc.). Valves must not be closed when the pump is operating.

b) Turn off the power at main power supply and panel(s). (Ignore all Trouble indications, LEDs and/or messages until the panel is reset at the end of this procedure.) Use an ohmmeter set at the 2-meg scale. Check the continuity between the following leads from the pump (tests should be performed with the pump and alarm breakers inside the panel OFF):

- Green/yellow (ground) to red (L1)
- Green/yellow (ground) to black (L2 or neutral)
- Green/yellow (ground) to brown (manual run)
- Brown (manual run) to yellow (alarm power feed)
- Brown (manual run) to blue (alarm power return)

All of these tests must read an open circuit. A short at any of these test points will cause premature pump failure if not corrected.

c) Turn on power at main

power supply only.

d) Check voltage from the main power supply. The voltage must be within 10% of the nameplate voltage (i.e. 240=216 to 264 and 120=108 to 132). Note the voltage.

e) Verify the panel wiring matches the wiring diagram located in the alarm panel enclosure. Then turn on the alarm power circuit breaker. Leave pump breaker(s) off.

f) Fill the tank with water until the alarm turns on. This should occur when the water level reaches the top of the pump approximately. Then turn off the water.

g) Turn on the pump power circuit breaker. (Note: If this is a multiplex station, the pumps should be energized one at a time so amperage can be recorded individually). The pump should turn on within a few seconds.

h) Take a current (amperage) reading off the black lead (L2 or neutral) to the pump. Note the amperage. Repeat Step "g" and Step "h" for additional pumps at this station. Ensure that only the pump being tested has its associated breaker energized. The reading(s) should be as follows

- Between 5 and 8 amps for 240VAC/60Hz service
- Between 10 and 16 amps for 120VAC/60Hz service
- For the acceptable current range of other service power types, reference the appropriate service manual. To view technical documentation, including service manuals visit eone.com/technician.

Higher amperage readings equal a higher discharge pressure. If the amperage is greater than the listed

maximum check the discharge line for a blockage.

The alarm should turn off after a few minutes. Following that, it should be a few additional minutes before the pump turns off.

i) Clear/Reset the alarm panel(s):

- Sentry panels: Reset is not required.

- Protect Panel: Turn pump and alarm breakers off and back on simultaneously.

- Protect Plus Panels: Perform a "cold start" from the Initialize System menu. Any user settings that were previously chosen will not be reset.

If any Trouble or alarm conditions are indicated after the panel is reset, contact your local service provider.

j) Close and lock the alarm panel(s).

k) Inspect the lid gasket and fasten lid to tank.

Call your local E/One distributor if you experience any problems. Please have ready the unit serial number, voltage, amperage read during startup, type of application, and a description of the problem.

Field Joint Assembly Instructions

IT IS EXTREMELY IMPORTANT THAT THE JOINT IS SEALED PROPERLY BEFORE BACKFILLING. EXCAVATING A UNIT FOR REPAIR IS VERY EXPENSIVE AND CAN BE EASILY AVOIDED BY USING PROPER CAUTION DURING THE FOLLOWING PROCEDURE.

Parts included in Field Joint Kit:
Identify all parts before proceeding with installation.

- (16) 3/8-16 X 1-1/2 long screws
- (16) 3/8-16 Elastic Stop Nuts
- (32) Flat Washers
- (1) Length Sealant (Sika) Tape
- (1) Hole Punch

1) Carefully clean and dry both accessway flanges with solvent. **IMPORTANT: Sealing surfaces must be dry to ensure the sealant adheres correctly.**

2) Starting at one hole of tank flange, apply two layers of Sika Tape around the inside half of the flange. Align the outside edge of the tape with the bolt circle. Move to the adjacent hole and apply one layer of Sika Tape around the outside of the flange. Align inside of tape with the bolt circle. Remove the backing paper as you lay the adhesive on the flange. **Do not stretch Sika tape during application, it may result in a leak.** The tape should overlap at the end by approximately 1/2 inch, as shown in Figure 5a. If a section of Sika Tape is misapplied, the bad section may be cut out and replaced. Cut away the poorly laid portion cleanly with a knife and be sure to overlap the tape at each end about 1/2 inch.

3) Using the tool provided, punch a hole through the tape at each of the 16 existing bolt holes in the flange. **Be careful to keep the exposed sealant clean and dry.**

4) Insert three of the sixteen 3/8-16 x 1-1/2" long bolts, with a flat washer, into the flange attached to the upper part of the accessway. These will act as guides while aligning the bolt pattern of the two flanges.

5) Support the upper accessway section a few inches over the tank with the green stripes on each lined up. Once aligned, lower the upper section onto the mating flange using the three bolts to guide it to the proper position. See Figure 5b.

6) Insert the remaining 13 bolts with flat washers into the flanges. Place a flat washer and elastic stop nut on the end of each bolt, turning the nut on just enough to hold the washer in place.

7) Tighten up the bolts until the sealant begins to squeeze out from between the flanges. To ensure a consistent, sturdy seal tighten them in the following sequence: 1, 9; 5, 13; 3, 11; 7, 15; 2, 10; 4, 12; 6, 14; 8, 16. Always be sure to tighten one bolt and then the bolt at the position 180° from it, see Figure 5a for position

numbers.

8) Using the same sequence as in step 7 tighten each bolt to 60 in-lbs. Visually inspect the joint, each bolt and each nut should have a flat washer between it and the flange, and a uniform amount of sealant should be protruding from the seam along the entire perimeter.

In the event that there are any voids in the sealant, the joint may leak. Take corrective actions if necessary and be sure that the joint is leak free before continuing.

Figure 5a

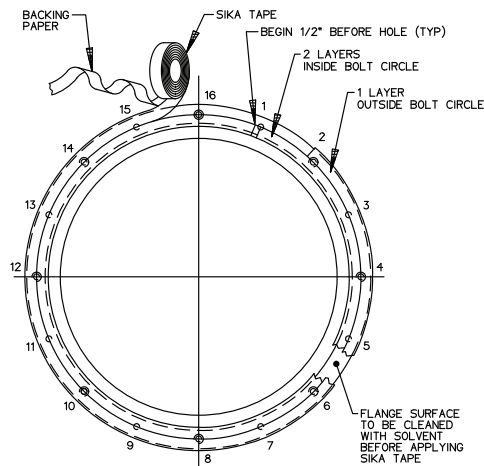


Figure 5b

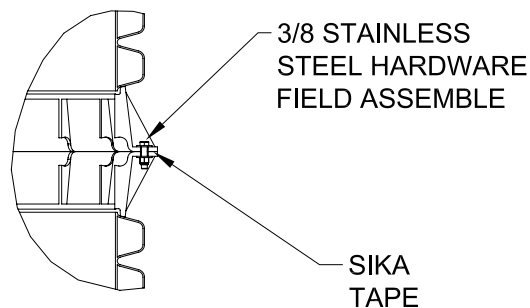
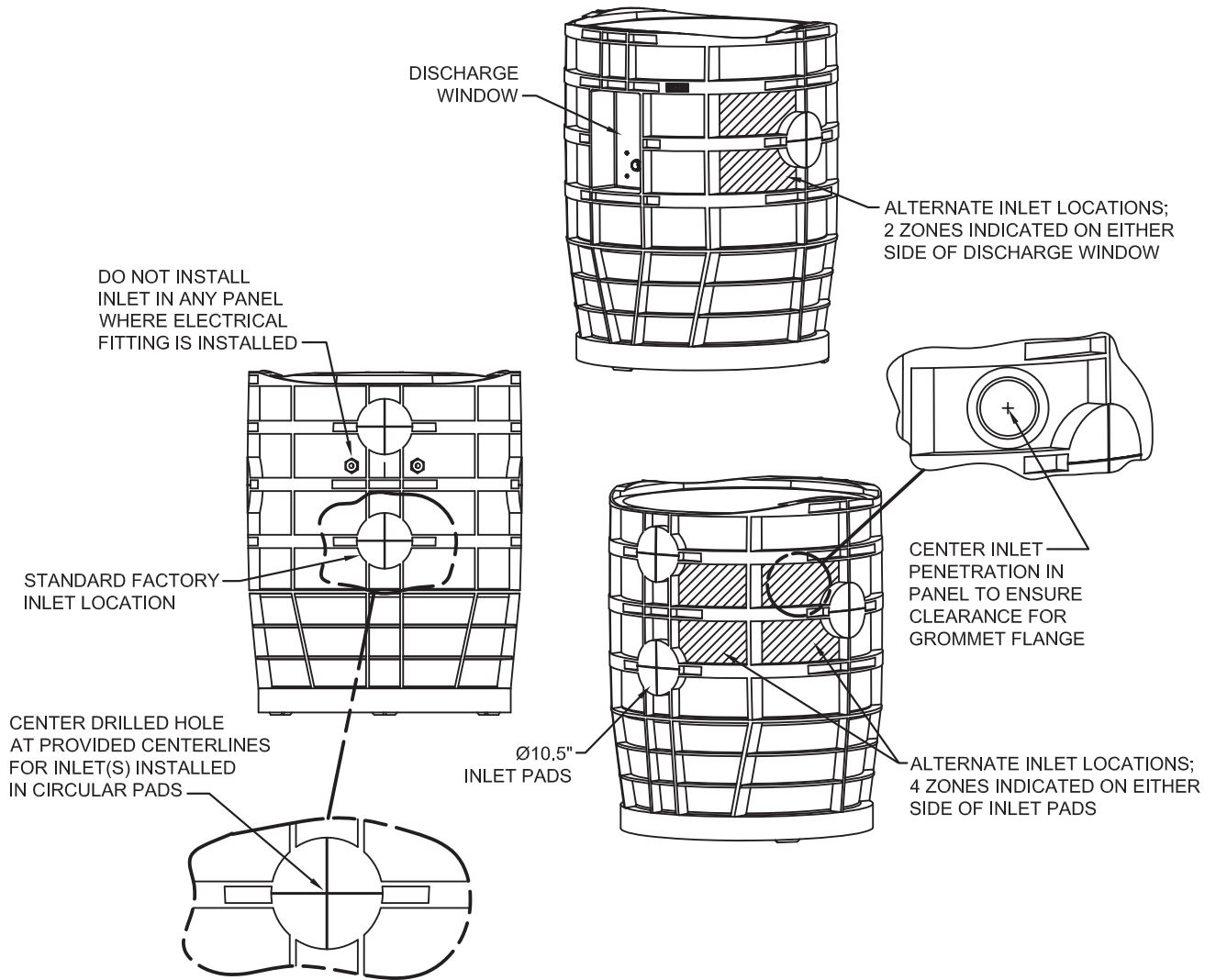
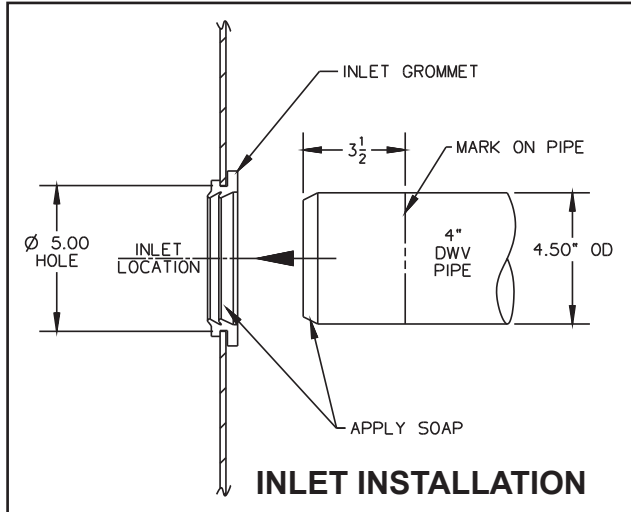


Figure 6



ALLOWABLE INLET LOCATIONS

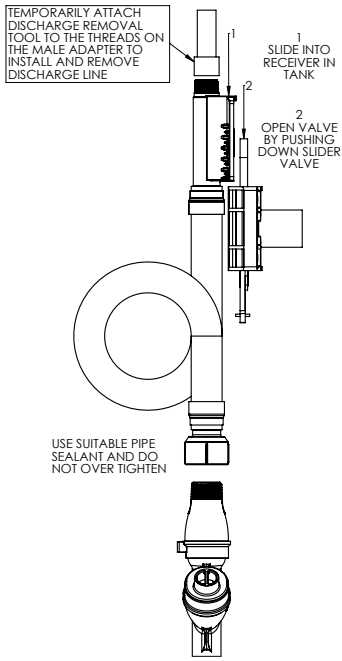


Figure 7

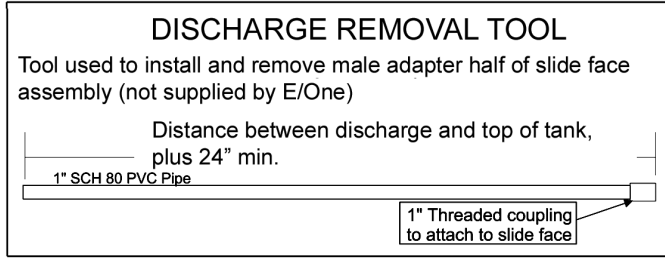


Figure 8

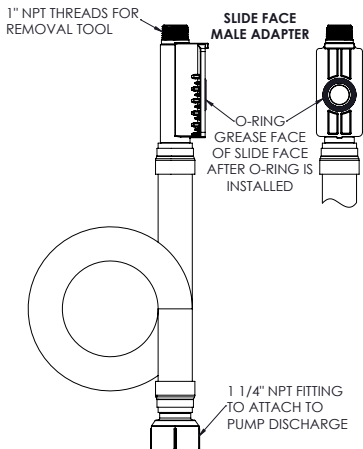


Figure 9

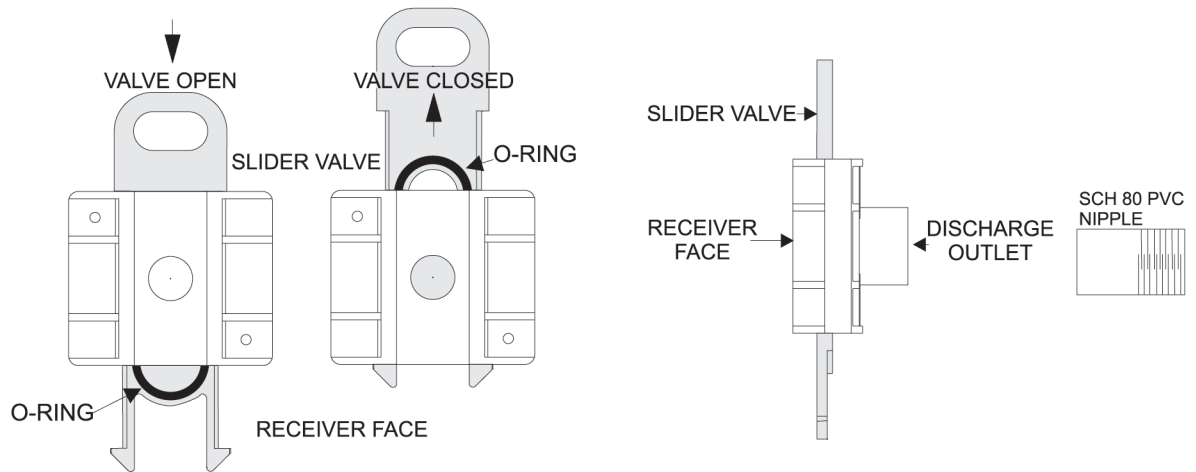


Figure 10

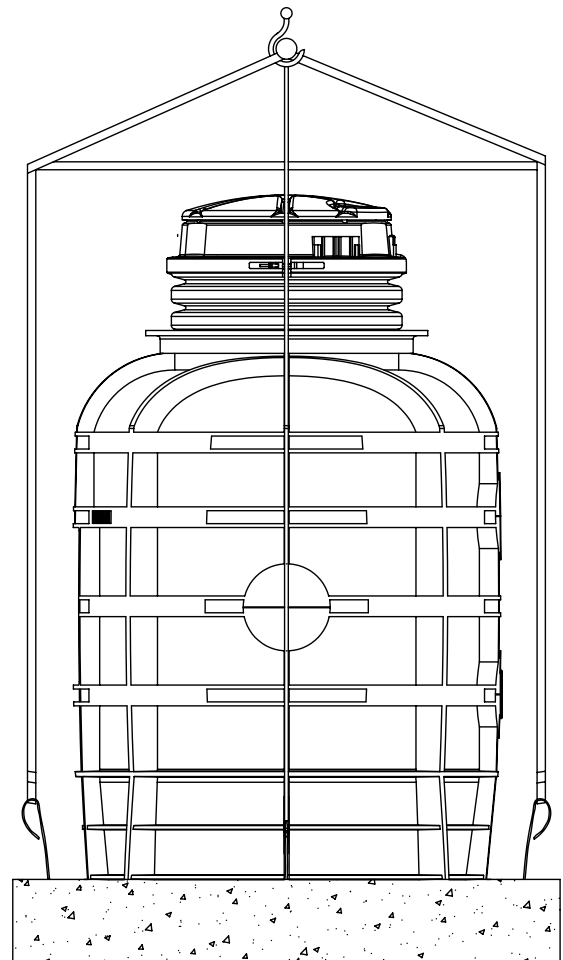
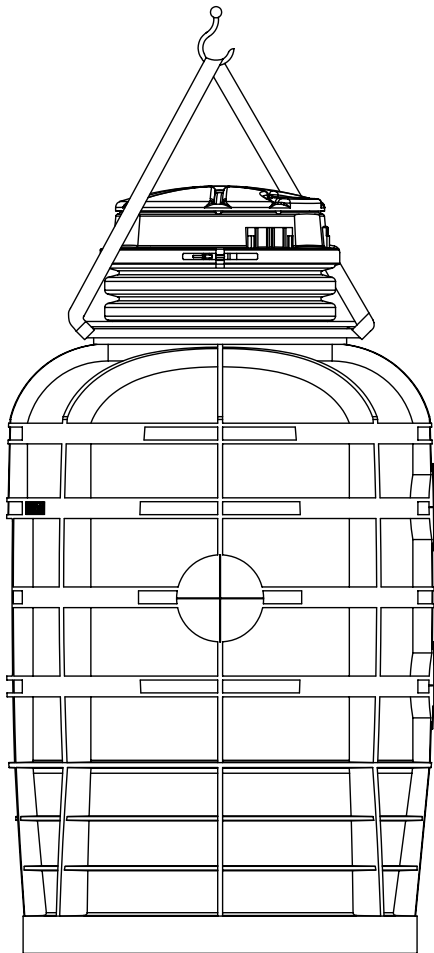
Lifting Instructions

FAILURE TO FOLLOW THESE INSTRUCTIONS COMPLETELY WILL VOID WARRANTY.

1. Transporting unit to installation site: **Always lift a unit from the bottom for the purpose of transportation. The station should be received attached to a pallet for this purpose.** Never roll a station or move it on its side.

2. No Ballast (to be poured in place): If the concrete anchor is to be poured while the station is in place lift the unit using two nylon straps wrapped under the tank flange to make a sling, as shown below. Keep station oriented vertically to avoid any damage.

3. Precast Ballast: Never lift a station that has a ballast attached by any means except the rebar. The weight of the concrete will damage the station if you attempt to lift it from any part of the station.



E/One Grinder Pump Station Ballast Calculations

Any buried vessel that is submerged, or partially submerged, in water will be acted on by an upward buoyant force that attempts to return the vessel to a non-submerged state. The magnitude of this buoyant force is equal to the volume of the vessel that is submerged multiplied by the density of water. On most in-ground installations a ballast, or concrete anchor, of proper volume and weight is required to resist the buoyant force. The amount of ballast required for a given set of installation site conditions may be calculated as follows.

Installation Site Assumptions

1. Water table – under worst case, the ground water level is assumed to be at the finished-grade level.
2. Backfill materials are per E/One Installation Instructions.
3. The consulting engineer should perform a soil test to determine if the assumptions that have been made are valid. If the site conditions differ from these assumptions, then the consulting engineer must revise the calculations as shown in this document.

Physical Constants

1. Density of Water = 62.4 lb/cu ft
2. Density of Concrete = 150 lb/cu ft (in air)
3. Density of Concrete = 87.6 lb/cu ft (in water)
4. Density of Dry Compacted Backfill = 110 lb/cu ft
5. Density of Saturated Backfill = 70 lb/cu ft

Procedure

A. Determine The Buoyant Force Exerted On The Station

1. Determine the buoyant force that acts on the grinder pump station when it is submerged in water.
2. Subtract the weight of the station from the buoyant force due to the submerged tank to determine the net buoyant force acting on the station.

B. Determine The Ballast Force Exerted On The Station

1. Determine the ballast force applied to the station from the concrete and the saturated soil contributing to ballast.

C. Subtract The Ballast Force From the Buoyant Force.

1. The ballast force must be greater than the net buoyant force to prevent flotation.
2. Note – if the installation site conditions are different from those listed above, the consulting engineer should recalculate the concrete ballast.

Ballast Calculations

The following calculations are to outline the areas used to determine the volumes of the different materials for the ballast. All sections referred to in the calculations are marked on the accompanying drawing.

E/One Grinder Pump Station Ballast Calculations

Sample Calculation — Station Height of 92”

Volume of Station = 73.1 ft³

Station Weight = 350 lbs

Station Height = 7.3 ft

A. Buoyant Force

1. The buoyant force acting on the submerged WH47 is equal to the weight of the displaced water for the section of the tank that is submerged.

$$\begin{aligned}F_{\text{buoyant}} &= (\text{density of water})(\text{volume of station}) \\ &= (62.4 \text{ lbs/cu ft})(73.1 \text{ cu ft}) \\ &= 4560 \text{ lbs}\end{aligned}$$

2. The net buoyant force acting on the station ($F_{\text{net-buoyant}}$) is equal to the buoyant force (F_{buoyant}) minus the weight of the station tank.

$$\begin{aligned}F_{\text{net-buoyant}} &= 4560 \text{ lbs} - 350 \text{ lbs} \\ &= 4210 \text{ lbs}\end{aligned}$$

B. Ballast Force

1. Determine the volume of concrete and soil

Section I: Used To Determine The Volume Of Concrete

(Note: 4.0 ft = assumed inside diameter of concrete ballast ring around tank's bottom flange)

$$\begin{aligned}\text{Volume} &= (\text{Height})(\text{Area}) \\ &= (.83 \text{ ft})(\pi)((5.6 \text{ ft})^2 - (4.0 \text{ ft})^2) / 4 \\ &= (.83 \text{ ft})(12.06 \text{ ft}^2) \\ &= 10.1 \text{ ft}^3\end{aligned}$$

Section II: Used To Determine The Volume Of Saturated Soil

(Note: 4.3 ft = assumed inside diameter of soil column around tank's maximum diameter)

$$\begin{aligned}\text{Volume} &= (\text{Height})(\text{Area}) \\ &= (7.3 \text{ ft} - .83 \text{ ft})(\pi)((5.6 \text{ ft})^2 - (4.26 \text{ ft})^2) / 4 \\ &= (6.46 \text{ ft})(10.1 \text{ ft}^2) \\ &= 65.2 \text{ ft}^3\end{aligned}$$

2. Determine the combined ballast

$$\begin{aligned}\text{Ballast (total)} &= \text{Ballast (concrete)} + \text{Ballast (saturated soil)} \\ &= (V_{\text{concrete}})(\text{density concrete in water}) + (V_{\text{soil}})(\text{density saturated soil}) \\ &= (10.1 \text{ ft}^3)(87.52 \text{ lbs/ft}^3) + (65.2 \text{ ft}^3)(70 \text{ lbs/ft}^3) \\ &= 884 \text{ lbs} + 4564 \text{ lbs} \\ &= 5450 \text{ lbs}\end{aligned}$$

- C. Subtract the buoyant force from the ballast force to determine the final condition

$$\begin{aligned}\text{Final Condition} &= \text{Ballast Force} - \text{Net Buoyant Force} \\ &= 5450 \text{ lbs} - 4210 \text{ lbs} \\ &= 1240 \text{ lbs (excess ballast)}\end{aligned}$$

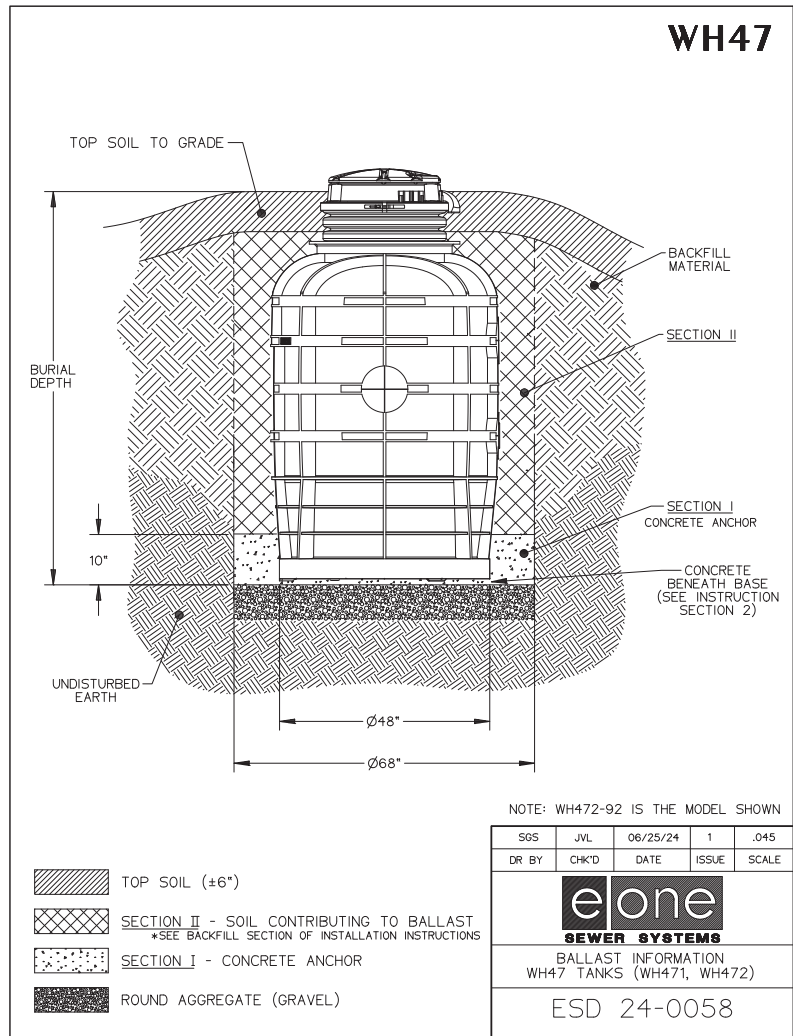
E/One Grinder Pump Station Ballast Calculations

The approach outlined on the previous page may be used to calculate the ballast requirements listed below.

Chart 1

Station Height (in)	Station Volume (cu ft)	F _{net} Buoyant (lbs)	Tank Weight (lbs)	F _{ballast} (lbs)	Volume Concrete (cu ft)*	Weight Concrete in Air (cu ft)*	Min Diameter of Concrete Anchor (in)	Min Thickness of Concrete Anchor (in)
77	69.5	3997	340	4784	10.1	1515	68	10
92	73.1	4210	350	5450	10.1	1515	68	10
107	77.5	4476	363	6282	10.1	1515	68	10
110	78.5	4535	366	6467	10.1	1515	68	10
113	79.5	4594	369	6652	10.1	1515	68	10
117	80.5	4653	372	6837	10.1	1515	68	10
120	81.5	4712	375	7022	10.1	1515	68	10
122	82.5	4772	378	7207	10.1	1515	68	10

* Volume calculated is for minimum dimensions given. Minimum dimensions must be met or exceeded for actual application.



Adjusting the Height of a Grinder Pump Station

TO INCREASE STATION HEIGHT 6 INCHES

1. Increasing station height can be done without cutting the station. Use the E/One Extender cover shroud kit (ND0082G01) and follow the instructions that are included with the kit.

TO INCREASE STATION HEIGHT MORE THAN 6 INCHES or TO REDUCE THE STATION HEIGHT:

REMOVE EXISTING COVER ASSEMBLY

(Fig. 11)

If your existing station has a welded-on cover shroud, you will need the appropriate replacement cover kit.

1. Turn off all power to the grinder pump station.
2. Remove the tank lid and the electrical shroud.
3. Unplug the electrical quick disconnect (EQD) and remove the EQD from the supply cable. *Note: DO NOT CUT CABLE.* Loosen liquid-tight cable connector and pull the supply cable out through the connector on the side of tank.
4. Remove the soil around the tank, exposing three of the tank corrugations below grade. Use caution not to damage buried cable.
5. Remove existing cover shroud.

5a. Welded-on shroud (standard) — Using a hand saw, cut the tank in the valley between the two corrugations at grade, discard existing welded on shroud and attached corrugations (*shroud is not to be reused*). *Caution: Be careful not to cut the pump breather cable.*

5b. Clamped-on shroud — Remove band clamp and cover shroud.

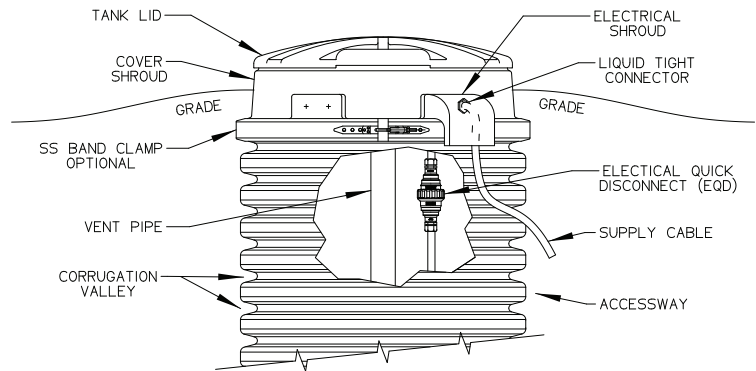


Figure 11

REDUCING STATION HEIGHT

(Fig. 12)

6. Using a hand saw, cut the tank in the valley between the two corrugations at grade.

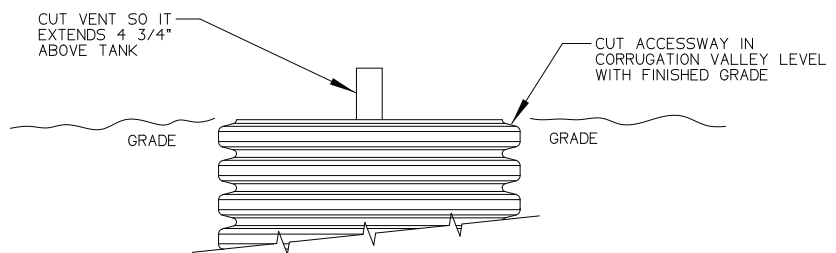


Figure 12

INSTALL REPLACEMENT COVER ASSEMBLY (Fig. 13)

7. Clean top corrugation on accessway extension and mating surfaces of (existing or) replacement shroud with soap and water to remove any debris from surfaces.

8. Inspect the underside of (existing or) replacement shroud to make sure the foam gasket strip is securely in place and undamaged. If there is any concern with the condition of the foam gasket strip, apply a bead of silicone RTV sealant (not provided) to the underside of the shroud where it will contact the corrugated pipe surface on the accessway.

9. Place SS band clamp around top corrugation and the replacement shroud. Tap with a mallet around clamp to help seat the clamp. Torque stud assembly on band clamp to a maximum 125 inlb.

10. Reinstall the supply cable, EQD, tank lid and electrical shroud and tighten cable connector.

11. Follow start-up procedures to ensure proper pump operation (you will find the start-up instructions in the service manual).

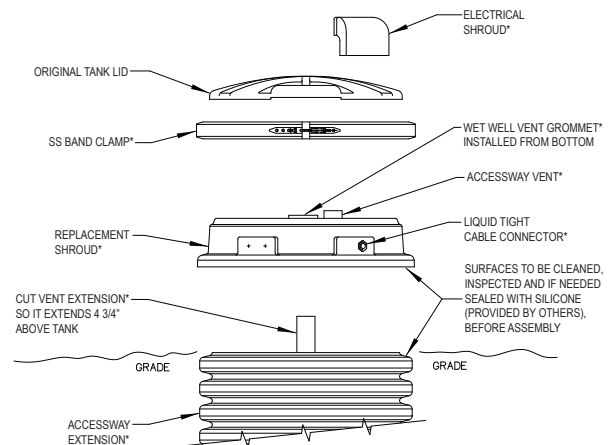


Figure 13



Scan code for service info at
eone.com/technician



Environment One Corporation
2773 Balltown Road · Niskayuna, New York 12309–1090

Tel: (01) 518.346.6161 · **Fax:** (01) 518.346.6188
eone.com

Copyright © 2025 by Environment One Corporation

ALL RIGHTS RESERVED. This book contains material protected under International and Federal Copyright Laws and Treaties. Any unauthorized reprint or use of this material is prohibited. No part of this book may be reproduced or transmitted in any form or by any means, electronic or mechanical, including photocopying, recording, or by any information storage and retrieval system without express written permission from the author or publisher.

NA0245P01 Rev H
3/25

User Instructions

for the Environment One Grinder Pump

General Information

Your home is served by a low pressure sewer system; the key element is an Environment One grinder pump. The tank collects all solid materials and wastewater from the house. The solid materials are then ground to a small size suitable for pumping as a slurry with the wastewater. The grinder pump generates sufficient pressure to pump this slurry from your home to the wastewater treatment receiving line and/or disposal plant.

This device complies with Part 15 of the FCC rules. Operation is subject to the following two conditions: 1) this device may not cause harmful interference; and 2) this device must accept any interference received, including interference that may cause undesired operation. Any changes or modifications not expressly approved by the party responsible for compliance could void the user's authority to operate this equipment.

Periods of Disuse

If your home or building is left unoccupied for longer than a couple of weeks, perform the following procedure:

Purge the System:

Run clean water into the unit until the pump activates. Immediately turn off the water and allow the grinder pump to run until it shuts off automatically.

Duplex Units:

Special attention must be taken to ensure that both pumps turn on when clean water is added to the tank.

Caution: Do not disconnect power to the unit

Power Failure

Your grinder pump cannot dispose of wastewater without electrical power. If electrical power service is interrupted, keep water usage to a minimum.

Pump Failure Alarm

Your Environment One grinder pump has been manufactured to produce an alarm signal (120 volt) in the event of a high water level in the basin. The installer must see that the alarm signal provided is connected to an audible and/or visual alarm in such a manner as to provide adequate warning to the user that service is required. During the interim prior to the arrival of an authorized service technician, water usage must be limited to the reserve capacity of the tank.

Care and Use of Your Grinder Pump

The Environment One grinder pump is capable of accepting and pumping a wide range of materials, and an extensive grind test is required in order to obtain NSF approval. However, regulatory agencies advise that the following items **should not** be introduced into any sewer, either directly or through a kitchen waste disposal unit:

- Glass
- Seafood shells
- Diapers, socks, rags or cloth
- Syringes
- Cotton swabs
- Personal/cleaning wipes & sponges
- Disposable toothbrushes
- Latex/vinyl items
- Metal
- Plastic objects (toys, utensils, etc.)
- Kitty litter
- Dental floss
- Aquarium gravel
- Sanitary napkins or tampons
- Cigarette butts

Caution: Kitchen garbage disposals do not keep grease/oil out of the plumbing system

In addition, you must **never** introduce into any sewer:

- Explosives
- Strong chemicals
- Lubricating oil and/or grease
- Flammable material
- Gasoline

Items introduced into the sewer system from your home can potentially impact the water environment. Proper disposal of household wastes such as window cleaners, unused/expired pharmaceuticals, paint thinners, fats, fruit labels, etc. is important. For more information, visit wef.org.

For service, please call your local distributor:

LIMITED WARRANTY



**FOR ALL D-SERIES,
W-SERIES & UPGRADE**

Environment One Corporation offers a limited warranty that guarantees its product to be free from defects in material and factory workmanship for a period of two years from the date of installation, or 27 months from the date of shipment, whichever occurs first, provided the product is properly installed, serviced and operated under normal conditions and according to manufacturer's instructions. Repair or parts replacement required as a result of such defect will be made free of charge during this period upon return of the defective parts or equipment to the manufacturer or its nearest authorized service center.



**For More Information
Scan QR Code or Visit:**

eone.com/sewer-systems/knowledge/warranty

Model Number

Serial Number

Installation Date

Notes



2773 Balltown Rd • Niskayuna NY USA 12309
(01) 518.346.6161 • www.eone.com